PROJECT: SRMS (-5 MCIU INSTALLED)
ASS'Y HOMENCLATURE: MCTU

SYSIEM: ELECTRICAL SUBSYSIEM
ASS'Y P/N: 51155F160-5 SHEET: 1

FMEA REF.	FMEA REV.	NAME, QTY, & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END 11EM	HDWR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R CRITICALITY SCREENS: A-PASS, B-PASS, C-PASS	
2065	0	MICRO COMPUTER GTY. 1. CPU- SCHEMATIC B12806 RAM & PARITY SCHEMATIC B12804 EPRCM- SCHEMATIC B13357	MODE: MCIU FAILS TO RESET ON POWER UP CAUSE(S): 1) LOSS OF RESET SIGNAL 2) YOLTAGE MONITOR CIRCUIT OUTPUT ON RAM BOARD FAILS HIGH.	MCIU WILL NOT INITIALIZE PROPERLY ON POWER UP. NHI. MCIU FAILURE WARNING. COMMUNICATION CAN NEVER BE ESTABLISHED WITH ABE, GPC AND D&C. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE. WORST CASE UNABLE TO RELEASE BRAKES. LOSS OF ARM DRIVE CAPABILITY. REDUNDANT PATHS REMAINING TO CONTINUE OPERATIONS: 1) DIRECT ORIVE AND EE MANUAL MODES. 2) BACK-UP DRIVE. 3) JETTISON (TO SECURE ORBITER).	DESIGN FEATURES ALL RESISTORS AND CAPACITORS USED IN THE DESIGN ARE SELECTED FROM ESTABLISHED RELIABILITY (ER) TYPES. LIFE EXPECTANCY IS INCREASED BY EMBURING THAT ALL ALLOWABLE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH SPAR-RMS-PA.003. ALL CERAMIC AND ELECTROLYTIC CAPACITORS AME ROUTINELY SUBJECTED TO RADIOGRAPHIC INSPECTION. DISCRETE SEMICONDUCTOR DEVICES SPECIFIED TO AT LEAST THE TX LEVEL OF MIL-S-19500. ALL DEVICES ARE SUBJECTED TO RE-SCREENING BY AN INDEPENDANT TEST HOUSE. SAMPLES OF ALL PROQUERD LOTS/DATE CORES ARE SUBJECTED TO DESTRUCTIVE PHYSICAL ANALYSIS (OPA) TO VERTEY THE INTEGRITY OF THE MANUFACTURING PROCESSES. DEVICE STRESS LEVELS ARE, DERATED IN ACCORDANCE WITH SPAR-RMS-PA.003 AND VERTIFIED BY DESIGN REVIEW. THE INTEL 8086 MICROPROCESSOR IS USED IN THIS DESIGN. THIS DEVICE, DESIGNED FOR USE IN COMJUNCTION WITH ITS CORRESPONDING HIGH RELIABILITY SUPPORT DEVICES, COMPRISES A PROCESSOR KERNEL PROVEN IN MANY MIGH RELIABILITY APPLICATIONS. DESIGN, COMSTRUCTION, AND PHYSICAL DIMENSIONS ARE AS SPECIFIED IN MIL-M-38510 B. SAMPLING INSPECTION AND SCREENING ARE COMPUCIED ACCORDING ON MIL-STD-383 METHODS 5005 AND 5004. TIL LOGIC DEVICES HAVE GOOD HOISE IMMUNITY. MANUFACTURING IECHNOLOGY, AND RELIABILITY HISTORY, ARE MELL ESTABLISHED AND DOCUMENTED. LIFE EXPECTANCY IS INCREASED BY ENSURING THAT ALL ALLOWABLE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH STARS PLANDED THE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH STARS PLANDED THE STARS LEVELS ARE DERATED IN ACCORDANCE WITH STARS PLANDED THE STARD THAT ALL ALLOWABLE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH STARS PLANDED TO THE STARD THAT ALL ALLOWABLE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH STARD PLENDING THAT ALL ALLOWABLE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH ALL ALLOWABLE STRESS LEVELS ARE DERATED IN ACCORDANCE WITH ARE ARCHITECTURE MAD ARCHITED USING A 32K X 8 ARCHITECTURE STATIC RAM.	SD40237A ATTACHMENT - PAGE 344 OF 471 FINAL PAGE ATTACHMENT - CO FINAL PAG
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DATE: 11 JUL 91

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FMEA REF.	FMEA NAME OT REV. DRAWING (DESIGNAT	RÉF. AND	FAILURE EFFECT ON END TIEM	HDWR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R CRITICALITY SCREENS: A-PASS, B-PASS, C-PASS
2065 EPARED 8	O HICAD COMPUTER OTY. 1. SCHEMATII 812806 RAM & PAR SCHEMATII 612804 EPROM- SCHEMATII 613357	NODE: NCIU FAILS TO RESET C ON POWER UP RITY C CAUSE(S): 1) LOSS OF RESET SIGNAL	MCIU WILL NOT INITIALIZE PROPERLY ON POMER UP. HMI. MCIU FAILURE WARNING. COMMUNICATION CAN HEVER BE ESTABLISHED WITH ABE, GPC AND DAC. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE. WORST CASE UMABLE TO RELEASE BRAKES. LOSS OF ARM DRIVE CAPABILITY. REDUNDANT PATHS REMAINING TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AND EE MANUAL MODES. 2) BACK-UP DRIVE. 3) JETTISON (TO SECURE ORBITER).	ACCEPTANCE IESIS THE NCIU IS SUBJECTED TO THE FOLLOWING ACCEPTANCE ENVIRONMENTAL TESTING AS AN LRU. O VIBRATION: LEVEL AND DURATION - REFERENCE TABLE 3.2 O THERMAL: +40 DEGREES C TO -16 DEGREES C (2 CYCLES) QUALIFICATION TESTS THE MCIU IS SUBJECTED TO THE FOLLOWING LRU QUALIFICATION ENVIRONMENTS: O VIBRATION: LEVEL AND DURATION - REFERENCE TABLE 3.2 O SHOCK: BY SIMILARITY TO -3 MCIU O THERMAL: +51 DEGREES C TO -27 DEGREES C (10 CYCLES) O HUMIDITY: BY SIMILARITY TO -3 MCIU O EMC: MIL-SID-461 AS MCDIFIED BY SL-E-0002 (TESTS CEOI), CEO3, CSO1, CSO2, CSO6, REO2 (M/B), RSO1, RSO2 O LIFE: 630 OPERATING HOURS 1000 POWER ON/OFF CYCLES FLIGHT CHECKOUT PORS OPS CHECKLIST (ALL VEHICLES) JSC 16987

PROJECT: SRMS (-5 MCTU INSTALLED)
ASS'Y HOMENCLATURE: MCTU

SYSTEM: ELECTRICAL SUBSYSTEM ASS'Y P/N: 51155F16U-5

__ SHEET: ____**3**

	-	,			ASS'T P/N: 51155F18U-5 SHEET:
FMEA REF,	FMEA REV.	NAME, GTY, & DRAWING REF.	FATLURE MODE AND	FAILURE EFFECT	HDWR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R
		DESIGNATION	CAUSE	END ITEM	CRITICALLYY SCREENS: A-PASS, B-PASS, C-PASS
2065	0	MICRO COMPUTER GTY. 1. CPU- SCHEMATIC 812806 RAN & PARITY SCHEMATIC 812804 EPROM- SCHEMATIC 813357	MODE: MCIU FAILS TO RESET ON POWER UP CAUSE(S): 1) LOSS OF RESET SIGNAL 2) VOLTAGE MONITOR CIRCUIT OUTPUT ON RAM BOARD FAILS HIGH.	MCIU WILL NOT INITIALIZE PROPERLY ON POWER UP. NMI. MCIU FAILURE WARNING. COMMUNICATION CAM MEVER BE ESTABLISHED WITH ABE, GPC AND DBC. AUTOGRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE. WORST CASE UMABLE TO RELEASE BRAKES. LOSS OF ARM DRIVE CAPABILITY. REQUINDANT PATHS REMAINING. TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AMD EE MANUAL MODES. 2) BACK-UP DRIVE. 3) JETTISON (TO SECURE ORBITER).	OAZINSPECTIONS ODCUMENTED QUALITY CONTROLS ARE EXERCISED THROUGHOUT DESIGN PROCURENT, PLANNING, RECEIVING PROCESSING FABRICATION, ASSEMBLY, TESTING AND SHIPPING OF THE NEILL GOVERNMENT SOURCE INSPECTION IS INVOKED AT VARIOUS LEVELS OF COMPONENT ASSEMBLY AND TEST OPERATIONS. MAMPATORY INSPECTION POINTS ARE EMPLOYED AT VARIOUS LEVELS OF ASSEMBLY AND TEST. EEE PARTS INSPECTION IS PERFORMED AS REQUIRED BY VARIOUS LEVELS OF TOWN AND THE SUPPLIER. EEE PARTS INSPECTION IS PERFORMED AS REQUIRED BY THE PART LEVEL TO THE REQUIREMENTS OF THE APPLICABLE SPECIFICATION. ALL EEE, PARTS ARE 100X SCREENED AND BURNED IN, AS A MINIMUM, AS REOUIRED BY SPAR RHS. DVA. NINDEPROBENT SPAR PROPOWED TESTING FACILITY. DPA IS PEFFORMED AS REQUIRED BY PA. 003 ON A RANDOMLY SELECTED SX OF PARTS, MAXIMUM SPIECES, MINIMUM 3 PIECES FOR EACH 401 MUMBER/DATE CODE OF PARTS RECEIVED. WIRE IS PROCURED, INSPECTED, AND TESTED TO SPAR-RMS-PA.003. RECEIVING INSPECTION VERIFIES THAT ALL PARTS RECEIVED ARE AS IDENTIFIED IN THE PROPOUREMENT DUCUMENTS. THAT MO PHYSICAL DAMAGE HAS OCCURRED TO PARTS DURING SHIPHENT THAT THE RECEIVING DOCUMENTS TRANSPORTED TO PARTS DURING SHIPHENT THAT THE RECEIVING DOCUMENTS PROVIDE ADEQUATE TRACEABILITY SHOWMATION AND SCREENING DATA CLEARLY IDENTIFIES ACCEPTABLE PARTS. PARTS ARE INSPECTED THROUGHOUT MANUFACTURE AND ASSEMBLY AS APPROPRIATE TO THE MANUFACTURING STAGE COMPLETED. THESE IMPORTATION AND SCREENING DATA CLEARLY IDENTIFIES ACCEPTABLE PARTS. PRINTED CIRCUIT BOARD INSPECTION FOR TRACK SEPARATION, DAMAGE AND ADEQUACY OF PLATED THROUGH HOLES, COMPONENT MOUNTING INSPECTION FOR CORRECT SOLDERING, MIRE LOOPING, STRAPPING, ETC. OPERATORS AND INSPECTION FOR PREFIT AND AND ADEQUACY OF PLATED THROUGH HOLES, COMPONENT MOUNTING INSPECTION FOR ADEQUATE PROCESSING IS PREFINED USING ULTRAVIOLEY LIGHT TECHNIQUES. POST P.C. BD. INSTALLATION INSPECTION, CHECK FOR CORRECT BOARD MATRICE, MAINTING, MIRE ROUTING, STRAPPING OF MIRES ETC., PRE-CLOSURE INSPECTION COMPLETION, AS BUILT CONFIGURATION VERTICATION TO AS DESIGN ETC., (MA
		}			VALIDATION STATUS AND HARDWARE CONFIGURATION IS CONVENED BY

SD40237A ATTACHMENT -PAGE 346 OF 471

PREPARED BY:

MFMG

SUPERCEDING DATE: NONE

DATE: 11 JUL 91

CIL REV: 0

PROJECT: SRMS (-5 MCIU INSTALLED) ASS'Y MOMENCLATURE: MCIU	SYSTEM: ELECTRICA
ASS'Y NOMENCLATURE: MCTU	ASS'Y P/R: 51155F

FMEA REF.	FHEA REV.	NAME, QTY, & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON FWD LIEM	HDWR / FUNC. 2/1R	RATIONALE FOR ACCEPTANCE	
2065	0	MICRO COMPUTER GIY. 1. CPU- SCHEMATIC 812806 RAM & PARITY SCHEMATIC 812804 EPROM- SCHEMATIC 813357	CAUSE MODE: MCIU FAILS TO RESET ON POWER UP CAUSE(\$): 1) LOSS OF RESET SIGNAL 2) VOLTAGE MONITOR CIRCUIT OUTPUT ON RAM BOARD FAILS HIGH.	MCIU WILL NOT INITIALIZE PROPERLY ON POWER UP. NMY. MCIU FAILURE WARNING. COMMUNICATION CAN NEVER BE ESTABLISHED WITH ABE, GPC AND D&C. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. UNOSS OF EE AUTO DRIVE MODE. WORST CASE UNABLE TO RELEASE BRAKES. LOSS OF ARM DRIVE CAPABILITY. REDUNDANT PATHS RENAINING TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AND EE MANUAL MODES. 2) BACK-UP OR IVE. 3) JETTISOM (TO SECURE ORBITER).	CRIFICALITY QUILITY ASSU RELIABILITY, AND THE GOVE FORMAL TESTI ACCEPTANCE T	SCREENS: A-PASS, B-PASS, C-PASS RANCE IN CONJUNCTION WITH ENGINEERING, CONFIGURATION CONTROL, SUPPLIER AS APPLICAB NHENT REPRESENTATIVE, PRIOR TO THE START OF NG (ACCEPTANCE OR QUÁLIFICATION). ESTING (ATP) INCLUDES AMBIENT, VIBRATION, AN ING (SPAR/GOVERNMENT REP MÁNDITORY INSPEC	ANY

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RMS/ELEC - 106

PROJECT: SRMS (-5 MCIU INSTALLED)

ASS'Y NOMENCLATURE: MCTU

SYSTEM: ELECTRICAL SUBSYSTEM
ASS'Y P/N: 51755F160-5

SHEET:

FMEA	FMEA	NAME OTY & DRAWING REF.	FAILURE MODE AND	FAILURE EFFECT	HOWR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R	
REF.	REV.	DESIGNATION	CAUSE	END ITEM	CRITICALITY SCREEKS: A-PASS, B-PASS, C-PASS	
2065	0	MICRO COMPUTER QTY. 1. CPU- SCHEMATIC 812806 RAM & PARITY SCHEMATIC 812804 EPROM- SCHEMATIC 613357	HODE: MCTU FAILS TO RESET ON POWER UP CAUSE(S): 1) LOSS OF RESET SIGNAL 2) VOLTAGE HONITOR CIRCUIT OUTPUT ON RAN BOARD FAILS HIGH.	MC1U WILL HOT INITIALIZE PROPERLY ON POMER UP. NM1. NCIU FAILURE WARNING. COMMUNICATION CAN NEVER BE ESTABLISHED WITH ABE, GPC AND D&C. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE.	FAILURE HISTORY THERE HAVE BEEN NO FAILURES ASSOCIATED WITH THIS FAILURE MODE ON THE SRMS PROGRAM.	
				WORST CASE UNABLE TO RELEASE BRAKES. LOSS OF ARM DRIVE CAPABILITY.		
				REDUNDANT PATHS REMAINING TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AND EE MANUAL MODES. 2) BACK-UP DRIVE. 3) JETTISON (TO SECURE ORBITER).		S040237A ATTACHMENT - PAGE 348 OF 471
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PREPARED B) 	HENG	SUPERCEDING DATE	TE: NONE	DATE: 11 JUL 91 CIL REV: (<u> </u> <u> </u>

RMS/ELEC - 107

PROJECT: SRMS (-5 MCLU INSTALLED)
ASS'Y HOMENCEATURE: MCTU

SYSTEM: ELECTRICAL SUBSYSTEM
ASS'Y P/R: 51155F160-5

_ SHEET: __6

FMEA REF.	FMEA REV.	NAME QTY & ORAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END FTEN	HDWR / FUNC. RATIONALE FOR ACCEPTANCE 2/1R CRITICALITY SCREENS: A-PASS, B-PASS, C-PASS
2065		MICRO COMPUTER GTY. 1. CPU- SCHEMATIC 812806 RAM & PARETY SCHEMATIC 812804 EPRON- SCHEMATIC 813357	MODE: MCIU FAILS TO RESE! ON POWER UP CAUSE(S): 1) LOSS OF RESET SIGNAL 2) VOLTAGE MONITOR CIRCULT OUTPUT ON RAN BOARD FAILS HIGH.	MCIU WILL NOT INITIALIZE PROPERLY ON POWER UP. NMI. MCGU FAILURE WARNING. COMMUNICATION CAM NEVER BE ESTABLISHED WITH ABE, GPC AND DAC. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE. MORST CASE UNABLE TO RELEASE BRAKES. LOSS OF ARM ORIVE CAPABILITY. REDUNDANT PATHS REMAINING TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AND EE MANUAL MODES. 2) BACK-UP ORIVE. 3) JETTISOM (TO SECURE ORBITER).	OPERATIONAL EFFECT LOSS OF DATA. AUTOBRAKES. LOSS OF COMPUTER SUPPORTED HODES. LOSS OF LIMPING. LOSS OF EE AUTO MODES. DAC DATA WILL BE INVALID. DIRECT DRIVE AND BACKUP AVAILABLE. SE MODE MANUAL AVAILABLE WITHOUT TALKBACKS. CREW ACTION SELECT DIRECT DRIVE. USE EE MODE MANUAL. SINGLE/DIRECT DRIVE SWICTH SHOULD BE PULSED TO MAINTAIN PROPER RATES. CRE. TRAINING CREW IS TRAINED TO ALWAYS OBSERVE WHETHER THE ARM IS RESPONDING PROPERLY TO COMMANDS. MISSION CONSTRAINT OPERATE UNDER VERMIER RATES WITHIN 10 FT OF THE SIRUCTURE. THE OPERATOR MUST BE ABLE TO DETECT THAT THE ARM/PAYLOAD IS RESPONDING PROPERLY TO COMMANDS VIA MINDOM AND/OR CCTV VIEWS DURING ALL ARM OPERATIONS.
PREPARED 9	T: <u>M</u>	WG	SUPERCEDING DATE	RMS/	ELEC - 108 DATE: 11 JUL 91 CIL REV: 0

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PROJECT: SRMS (-5 MCIU ENSTALLED)
ASS'Y NOMENCLATURE: MCIU SYSTEM: ELECTRICAL SUBSYSTEM
ASS'Y P/N: 51755F160-5 SHEET: 7

FMEA REF.	FMEA REV.	NAME, QTY, & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HDWR / FUNC. 2/1R CRITICALITY	RATION	ALE FOR ACCEPTANCE A-PASS, B-PASS, C-PASS	
2065	0	MICRO COMPUTER GTY. 1. CPU- SCHEMAFIC B12806 RAM & PARITY SCHEMATIC B12804 EPROM- SCHEMATIC B13357	MODE: MCIU FAILS TO RESET ON POWER UP CAUSE(S): 1) LOSS OF RESET SIGNAL 2) VOLTAGE MONETOR CIRCULT OUTPUT OM RAM BOARD FAILS HIGH.	MCIU WILL NOT INITIALIZE PROPERLY ON POWER UP. NMI. MCIU FAILURE WARNING. COMMUNICATION CAN NEVER BE ESTABLISHED WITH ABE, GPC AND DEC. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE. WORST CASE UNABLE TO RELEASE BRAKES. LOSS OF ARN DRIVE CAPABILITY. REDUNDANT PATHS REMAINING TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AND EE MANUAL MODES. 2) BACK-UP DRIVE. 3) JETTISON (TO SECURE ORBITER).	SCREEN FAILURES N/A	;		
PREPARED BY	: <u>HI</u>	WG	SUPERCEDING DATE	HUNE			DATE: 11 JUL 91	CIL REV: 0

S040237A ATTACHMENT -PAGE 350 OF 471

PREPARED BY:

MFWG

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MEA FMEA EF. REV.	DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HDWR / FUNC. 2/18 CRIFICALITY	RATIONALE FOR ACCEPTANCE SCREENS: A-PASS, B-PASS, C-PASS
2065 0	MICRO COMPUTER GTY. 1. CPU- SCHEMATIC 812806 RAM & PARITY SCHEMATIC 812804 EPROM- SCHEMATIC 813357	MODE: MCIU FAILS TO RESET ON POMER UP CAUSE(S): 1) LOSS OF RESET SIGNAL 2) VOLTAGE MCMITOR CIRCUIT OUTPUT ON RAM BOARD FAILS HIGH.	MCIU WILL NOT INITIALIZE PROPERLY ON POWER UP. MMI. MCIU FAILURE WARNING. COMMUNICATION CAN NEVER BE ESTABLISHED WITH ABE, GPC AND DBC. AUTOBRAKES. LOSS OF ALL COMPUTER SUPPORTED MODES. LOSS OF EE AUTO DRIVE MODE. MORST CASE UNABLE TO RELEASE BRAKES. LOSS OF ARM ORIVE CAPABILITY. REDUNDANT PATHS REMAINING TO CONTINUE OPERATIONS: 1) DIRECT DRIVE AND EE MANNAL MODES. 2) DACK-UP DRIVE. 3) JETTISON (TO SECURE ORBITER).	OMRSD ONLI	INE HE MCIU. VERIFY ABSENCE OF FAILURE WARNINGS. ME INSTALLATION ME TURNAROUND HE MCIU. VERIFY THE ABSENCE OF FAILURE WARNINGS.

CIL REV: _0

DATE: 11 JUL 91

SUPERCEDING DATE: NONE